

2014 SPRING SELL OFF

XEV-MB - Spiral Fluted Taps Powdered HSS - TiCN Coated

VEGA[®]
CUTTING TOOLS



- Excellent performance in Inconel, Hastalloy and other exotic materials
- Free cutting geometry provides excellent tool life
- Spiral flute provides good chip evacuation in deep holes
- Sizes ranging from 2 - 56 to 1" - 8 and M3 x 0.5 to M24 x 3

Applications

- Alloy Steel
- Nickel Base Alloy
- Tool Steel
- Stainless Steel
- 17 - 4 PH

Nominal Size	TPI		No. of Flutes	Thread Limits				Thread	List (EA)	Spring Sell Off
	NC/UNC	NF/UNF		H2	H3	H4	H5			
2	56		2	287523				Full	\$89.00	\$50.06
4	40		3	287501		287512		Full	\$45.00	\$25.31
6	32		3	287505		287535		Full	\$41.00	\$23.06
8	32		3	287507		287537		Full	\$44.00	\$24.75
10	24		3	287509		287539		Full	\$44.00	\$24.75
		32	3	287510		287540		Full	\$44.00	\$24.75
1/4	20		3	287513		287543		Full	\$48.00	\$27.00
		28	3	287514		287544		Full	\$48.00	\$27.00
5/16	18		3	287515		287545		Full	\$55.00	\$30.94
		24	3	287516		287546		Full	\$55.00	\$30.94
3/8	16		3	287517		287547		Full	\$62.00	\$34.87
		24	3	287518		287548		Full	\$62.00	\$34.87
7/16	14		3	287519		287549		Short	\$83.00	\$46.69
		20	3	287520		287550		Short	\$83.00	\$46.69
1/2	13		3	287521		287551		Short	\$90.00	\$50.62
		20	3	287522		287552		Short	\$90.00	\$50.62
5/8	11		3	287525		287555		Short	\$203.00	\$114.18
		18	3	287526		287556		Short	\$203.00	\$114.18
3/4	10		4	287527		287557		Short	\$256.00	\$143.99
		16	4	287528		287558		Short	\$256.00	\$143.99
7/8	9		4	287595				Short	\$282.00	\$158.62
1	8		4	287596				Short	\$363.00	\$204.18

Nominal Size	Pitch	No. of Flutes	Thread Limits					Thread	List (EA)	Spring Sell Off
			D3	D4	D5	D6	D7			
M3	0.50	3	277515					Full	\$54.00	\$30.37
M4	0.70	3	277517					Full	\$50.00	\$28.12
M5	0.80	3	277519					Full	\$50.00	\$28.12
M6	1.00	3	277520					Full	\$55.00	\$30.94
M8	1.25	3	277523					Full	\$64.00	\$36.00
M10	1.50	3	277525					Full	\$83.00	\$46.69
M12	1.75	3	277527					Short	\$87.00	\$48.94
M14	1.50	3	277528					Short	\$150.00	\$84.37
M16	1.50	3	277530					Short	\$203.00	\$114.18
M20	2.50	4	277535					Short	\$262.00	\$147.37
M24	3.00	4	277539					Short	\$360.00	\$202.49

- Distributors should contact their VTC office for distributor discount.
- Refer to the VTC 2014 Spring Sell Off.