

NEW PRODUCT

# 2014 SPRING SELL OFF

## XLT-P-TiCN - Spiral Pointed Extension Taps HSSE-V - TiCN Coated



- TiCN Coating provides long tool life in a range of materials
- Extended flute length will tap deeper than standard extended length taps
- Free cutting geometry provides excellent tool life
- Spiral point provides good chip evacuation
- Sizes ranging from 2 - 56 to 1" - 8 and M3 x 0.5 to M24 x 3
- OAL = 6"

### Applications

- Stainless Steel
- Carbon Steel
- Alloy Steel
- Die Steel
- Cast Iron

Nominal Size	TPI		No. of Flutes	Thread Limits			List (EA)	Spring Sell Off
	NC/UNC	NF/UNF		H2	H3	H4		
2	56		2	828002			\$87.00	<b>\$48.94</b>
4	40		3	828022			\$81.00	<b>\$45.56</b>
6	32		3		828032		\$81.00	<b>\$45.56</b>
8	32		3		828042		\$75.00	<b>\$42.19</b>
10	24		3		828052		\$70.00	<b>\$39.37</b>
		32	3		828062		\$70.00	<b>\$39.37</b>
1/4	20		3		828072		\$68.00	<b>\$38.25</b>
		28	3		828082		\$68.00	<b>\$38.25</b>
5/16	18		3		828092		\$74.00	<b>\$41.62</b>
		24	3		828102		\$74.00	<b>\$41.62</b>
3/8	16		3		828112		\$77.00	<b>\$43.31</b>
		24	3		828122		\$77.00	<b>\$43.31</b>
7/16	14		3		828132		\$84.00	<b>\$47.25</b>
		20	3		828142		\$84.00	<b>\$47.25</b>
1/2	13		3		828152		\$93.00	<b>\$52.31</b>
		20	3		828162		\$93.00	<b>\$52.31</b>
5/8	11		3		828192		\$109.00	<b>\$61.31</b>
		18	3		828202		\$109.00	<b>\$61.31</b>
3/4	10		4		828212		\$150.00	<b>\$84.37</b>
		16	4		828222		\$150.00	<b>\$84.37</b>
7/8	9		4			828232	\$170.00	<b>\$95.62</b>
1	8		4			828252	\$225.00	<b>\$126.56</b>

Nominal Size	Pitch	No. of Flutes	Thread Limits						List (EA)	Spring Sell Off
			D3	D4	D5	D6	D7	D8		
M3	0.50	3	728702						\$56.00	<b>\$31.50</b>
M4	0.70	3		728712					\$58.00	<b>\$32.62</b>
M5	0.80	3		728722					\$62.00	<b>\$34.87</b>
M6	1.00	3			728732				\$68.00	<b>\$38.25</b>
M8	1.25	3			728742				\$74.00	<b>\$41.62</b>
M10	1.5	3				728752			\$80.00	<b>\$45.00</b>
M12	1.75	3				728762			\$88.00	<b>\$49.50</b>
M14	1.50	3				728772			\$102.00	<b>\$57.37</b>
M16	1.50	3				728792			\$117.00	<b>\$65.81</b>
M20	2.50	4					728822		\$206.00	<b>\$115.87</b>
M24	3.00	4						728842	\$232.00	<b>\$130.49</b>

- Distributors should contact their VTC office for distributor discount.
- Refer to the VTC 2014 Spring Sell Off.

# 2014 SPRING SELL OFF

## XLT-MB-TiCN - Spiral Pointed Extension Taps HSSE-V - TiCN Coated

**VEGA**  
CUTTING TOOLS



- TiCN Coating provides long tool life in a range of materials
- Extended flute length will tap deeper than standard extended length taps
- Free cutting geometry provides excellent tool life
- Spiral point provides good chip evacuation in deep holes
- Sizes ranging from 2 - 56 to 1" - 8 and M3 x 0.5 to M24 x 3
- OAL = 6"

### Applications

- Stainless Steel
- Carbon Steel
- Alloy Steel
- Die Steel
- Cast Iron

Nominal Size	TPI		No. of Flutes	Thread Limits			List (EA)	Spring Sell Off
	NC/UNC	NF/UNF		H2	H3	H4		
2	56		2	848002			\$102.00	<b>\$57.37</b>
4	40		3	848022			\$95.00	<b>\$53.43</b>
6	32		3		848032		\$99.00	<b>\$55.68</b>
8	32		3		848042		\$99.00	<b>\$55.68</b>
10	24		3		848052		\$95.00	<b>\$53.43</b>
			3		848062		\$95.00	<b>\$53.43</b>
1/4	20		3		848072		\$89.00	<b>\$50.06</b>
			3		848082		\$89.00	<b>\$50.06</b>
5/16	18		3		848092		\$98.00	<b>\$55.12</b>
			3		848102		\$98.00	<b>\$55.12</b>
3/8	16		3		848112		\$104.00	<b>\$58.50</b>
			3		848122		\$104.00	<b>\$58.50</b>
7/16	14		3		848132		\$106.00	<b>\$59.62</b>
			3		848142		\$106.00	<b>\$59.62</b>
1/2	13		3		848152		\$107.00	<b>\$60.18</b>
			3		848162		\$107.00	<b>\$60.18</b>
5/8	11		3		848192		\$128.00	<b>\$72.00</b>
			3		848202		\$128.00	<b>\$72.00</b>
3/4	10		4		848212		\$153.00	<b>\$86.06</b>
			4		848222		\$153.00	<b>\$86.06</b>
7/8	9		4			848232	\$198.00	<b>\$111.37</b>
1	8		4			848252	\$227.00	<b>\$127.68</b>

Nominal Size	Pitch	No. of Flutes	Thread Limits						List (EA)	Spring Sell Off
			D3	D4	D5	D6	D7	D8		
M3	0.50	3	748702						\$98.00	<b>\$55.12</b>
M4	0.70	3		748712					\$99.00	<b>\$55.68</b>
M5	0.80	3		748722					\$94.00	<b>\$52.87</b>
M6	1.00	3			748732				\$95.00	<b>\$53.43</b>
M8	1.25	3			748742				\$102.00	<b>\$57.37</b>
M10	1.5	3				748752			\$104.00	<b>\$58.50</b>
M12	1.75	3				748762			\$108.00	<b>\$60.75</b>
M14	1.50	3				748772			\$128.00	<b>\$72.00</b>
M16	1.50	3				748792			\$146.00	<b>\$82.12</b>
M20	2.50	4					748822		\$214.00	<b>\$120.37</b>
M24	3.00	4						748842	\$240.00	<b>\$134.99</b>

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